

# Setting up your Bed Support System, Style #6078G

Patent Pending

Figure A

TO ASSEMBLE:

**TWIN, FULL OR QUEEN SIZE...**

King Expander Bar will not be used.

Insert Frame Arm Rivets into Keyhole Slots on other Frame Arm for size of bed desired. (Figures A,B)

Insert Locking Plugs (2 total) into the Frame Arm to keep the beams from disengaging. (Figure C)

When connected, the Frame Arms will overlap and make double holes. Place All-Size Center Support under holes, insert and tighten bolts. (Figure E)

**KING SIZE...**

Attach Keyhole Slots on King Expander Bar to Frame Arm rivets on Frame Arm. (Figure D)

Insert rivets on King Expander Bar into Queen/King keyhole slots on Frame Arm. (Figure D)

Insert Locking Plugs (4 total) into the King Expander Bar and the Frame Arm to keep the beams from disengaging.

Place All-Size Center Support under holes in King Expander Bar, insert and tighten bolts. (Figure E)

**FOR ALL SIZES...**

Lift Bed frame and insert bushing and stem of Glide into both holes of two center support legs. Lower frame to floor to press bushing completely into hole. (Figure F)

Attach Glides to the corner legs with the same procedure. (Figure G)

Attach white plastic Frame Tips to side rails (Figure A)

**CENTER SUPPORT MUST BE INSTALLED IN ALL SIZES: TWIN, FULL, QUEEN, AND, KING.**

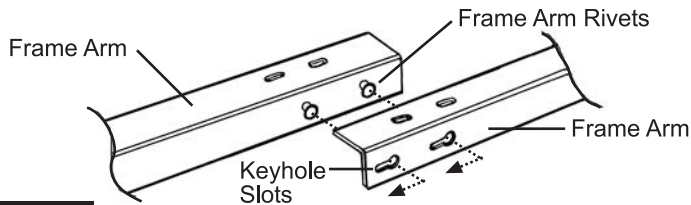


Figure B

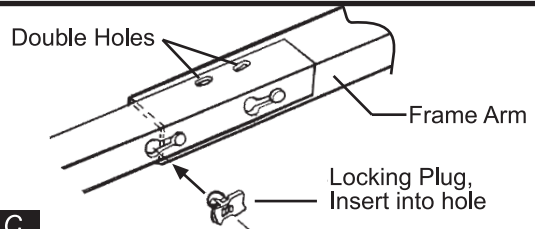


Figure C

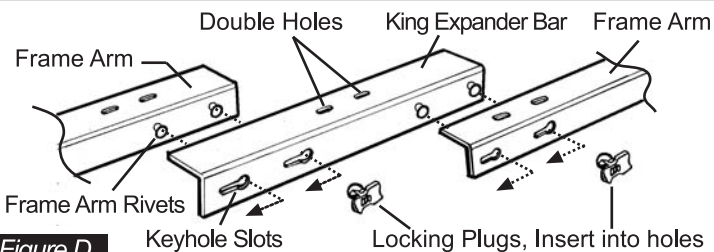


Figure D

**IMPORTANT - READ CAREFULLY:**  
Stem **MUST** pass through **BOTH** holes in leg. Visually check to assure engagement of **BOTH** holes.

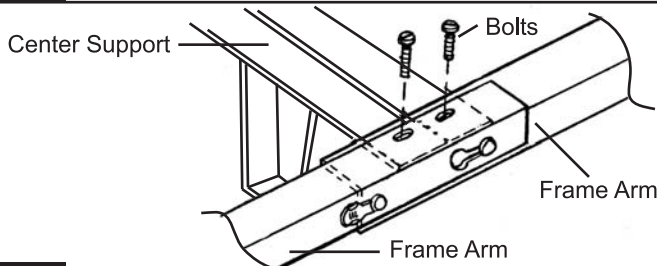


Figure E

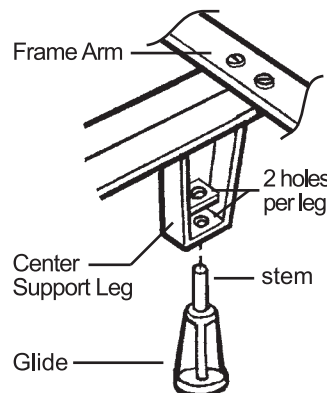


Figure F

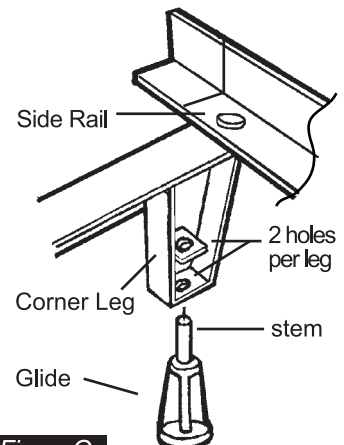


Figure G